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类别	区域	产品	AWS	
SMAW 手焊条	B1	TL-78A1	A5.5 E7018-A1	
		TL-88B2	A5.5 E8018-B2	
		TR-307	A5.5 E8015-B2	
		TR-317	A5.5 E8018-G	
		TL-98B3	A5.5 E9018-B3	
		TR-407	A5.5 E9015-B3	
		TR-507	A5.5 E8015-B6	
		TR-717	A5.5 E9015-B91	
		TL-96B9	A5.5 E9016-B91	
		TL-96BG	A5.5 E9016-B92	
		TL-98G	A5.5 E9018-G	
FCAW 药芯焊丝	B2	TM-60A1	A5.29 E81T1-A1C	
		TWE-811B2	A5.29 E81T1-B2C	
		TWE-815B2	A5.29 E81T5-B2C	
		TWE-811B2V	A5.29 E81T1-GC	
		TWE-815B2V	A5.29 E81T5-GC	
		TWE-811B2M	A5.29 E81T1-B2M	
		TWE-811B2VM	A5.29 E81T1-GM	
		TWE-911B3	A5.29 E91T1-B3C	
		TWE-915B3	A5.29 E91T5-B3C	
		TWE-911B3M	A5.29 E91T1-B3M	
GMAW 实心焊丝	B3	MIG-1CM	A5.28 ER80S-B2	
		MIG-1CM	A5.28 ER80S-G	
		MIG-2CM	A5.28 ER90S-B3	
		MIG-2CM	A5.28 ER90S-G	
GTAW 实心焊丝	B4	TIG-1CM	A5.28 ER80S-B2	
		TIG-1CM	A5.28 ER80S-G	
		TIG-1CMV	A5.28 ER80S-G	
		TIG-2CM	A5.28 ER90S-B3	
		TIG-2CM	A5.28 ER90S-G	
SAW 埋弧焊材料	B5	TF-250(焊剂)	TSW-E22(焊丝)	A5.23 F8P2-EB2-B2
			TSW-E22R(焊丝)	A5.23 F8P2-EB2R-B2
			TSW-E23(焊丝)	A5.23 F8P2-EB3-B3
			TSW-E23R(焊丝)	A5.23 F8P2-EB3R-B3
		TF-250R(焊剂)	TSW-E22R(焊丝)	A5.23 F8P2-EB2R-B2
			TSW-E23R(焊丝)	A5.23 F8P2-EB3R-B3
		TF-350CMV(焊剂)	TSW-E23V(焊丝)	A5.23 F9P2-EGR-GR
	SubCor B3V(焊丝)	A5.23 F9P2-ECG-GR		

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GB/T	EN ISO	页码
5118 E5018-1M3	3580-A E Mo B 3 2 H5	57
5118 E5518-1CM	3580-A E CrMo1 B 3 2 H5	58
5118 E5515-1CM	3580-A E (CrMo1) B 4 2	59
5118 E5515-1CMV	--	60
5118 E6218-2C1M	3580-A E (CrMo2) B 3 2	61
5118 E6215-2C1M	3580-A E (CrMo2) B 4 2	62
5118 E5515-5CM	3580-A E(CrMo5) B 4 2	63
5118 E6215-9C1MV	3580-A E(CrMo91) B 4 2	64
5118 E6216-9C1MV	3580-A E(CrMo91) B 3 2	65
5118 E6216-G	3580-B E6216-9C2WMV	66
--	--	67
17493 T55 T1-1 C1-2M3	17634-A-T Mo P C1 1	68
17493 T55 T1-1 C1-1CM	17634-A-T CrMo1 P C1 1	69
17493 T55 T5-1 C1-1CM	17634-A-T CrMo1 B C1 1	70
17493 T55 T1-1 C1-G	--	71
17493 T55 T5-1 C1-G	--	72
17493 T55 T1-1 M21-1CM	17634-A-T CrMo1 P M21 1	73
17493 T55 T1-1 M21-G	--	74
17493 T62 T1-1 C1-2C1M	17634-A-T CrMo2 P C1 1	75
17493 T62 T5-1 C1-2C1M	17634-A-T CrMo2 B C1 1	76
17493 T62 T1-1 M21-2C1M	17634-A-T CrMo2 P M21 1	77
8110 ER55-B2	--	78
8110 ER55-G	--	79
8110 ER62-B3	--	80
8110 ER62-G	--	81
8110 ER55-B2	--	82
8110 ER55-G	--	83
8110 ER55-B2-MnV	--	84
8110 ER62-B3	--	85
8110 ER62-G	--	86
8110 ER62-B9	--	87
12470 S 55 3 FB-SU1CM	24598-A S 55 3 FB CrMo1	88
12470 S 55 3 FB-SU1CMR	24598-A S 55 3 FB CrMo1	88
12470 S 62 3 FB-SU2C1M	24598-A S 62 3 FB CrMo2	88
12470 S 62 3 FB-SU2C1MR	24598-A S 62 3 FB CrMo2	88
12470 S 55 3 FB-SU1CMR	24598-A S 50 3 FB CrMo1	89
12470 S 62 3 FB-SU2C1MR	24598-A S 62 3 FB CrMo2	89
12470 S 62 3 FB-SUGR	24598-A S 62 3 FB CrMoV1	90
12470 S 62 3 FB-SUGR	--	90